

ENVU PRO

EROVENT/EPOVENT/EHUAir Handling Units

EROVENT HGN/EPOVENT HGN/EHU HGN

Hygienic Air Handling Units

EROVENT AC/EPOVENT AC/EHU AC

Packaged Type Heat Recovery Units With Heat Pump





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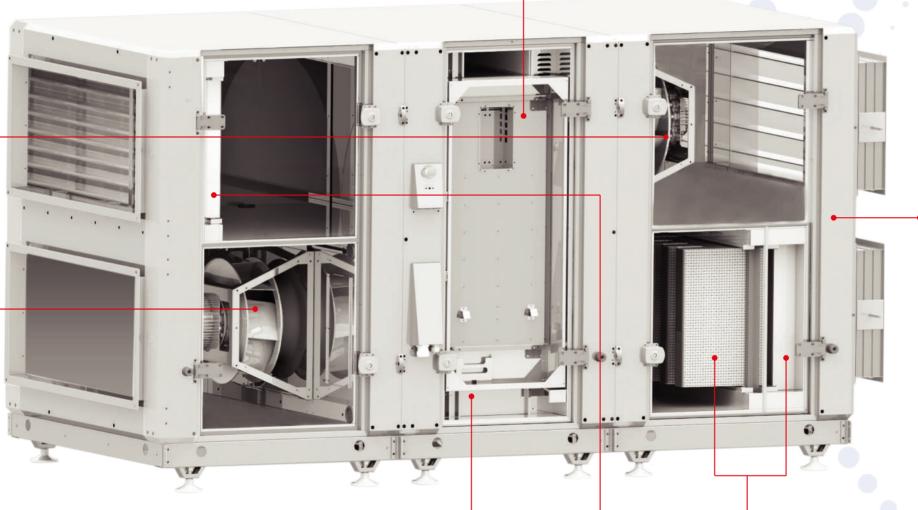
EROVENT EROVENT

• Exhaust and Supply Air Fans

The fans in air handling units are equipped with innovative Electronically Commutated EC motor technology. EC motors have higher efficiency and simple speed control. Fan blades have high aerodynamic efficient backward curved design. EC motors reduce the energy consumption and increase the energy efficiency of the unit. With EC Fans, maintenance costs are reduced as the fans are directly connected to the motors; the belt and pulley problems are eliminated.

Control System — Plug&Play

Units are equipped with a microprocessor based control system to meet various design needs. Both electrically and electronically control hardware comes with the unit that's why the unit is "Plug and Play". Exchanger monitoring and speed control, filter monitoring, fan monitoring are standard. With the use of optional IAQ, CO2 sensor or constant flow kit, fans regulate automatically according to user demand. Room control panel is supplied where no BMS protocol is demanded. The panel is BMS compatible and can handle various communication protocols like Modbus, Bacnet and Lonworks. Control System is also capable of controlling heating/cooling capacity when units are used with heating/cooling coils.



Casing & Insulation

The unit's casing is made up of double skinned high corrosion resistive 200 gr/m² galvanize coated steel. 50 mm thickness and 70kg/m³ density of Rockwool insulation between the walls is used for thermal and sound insulation. The case of unit is painted by electrostatic powdered paint. The unit is constructed in sections to ease transportation, mounting and commissioning. Every section has its own basis and transport slots.

Rotary Heat Recovery •

EROVENT air handling units have high efficient rotary heat recovery exchangers with Eurovent certification. The exchanger transfers sensible heat and moisture between supply and exhaust air. Thus, it is also possible to transfer latent heat. With the optimization of heat exchanger, temperature and humidity efficiency is increased, pressure drop is decreased. Optionally, condensation rotor can be used for sensible heat transfer and sorption rotor can be used for humidity transfer.

Exhaust and Supply Air Filters

EROVENT handling units have standard G class pre-filters for both exhaust and supply air streams. A choice of F class final filters can be prefered optionally. G class pre-filters are washable and secured in rigid frames made of galvanized steel. F class final filters are innovative compact filters with increased filtration surface area to reduce initial pressure drop over the filter and also reduce size of units. All the filters comply with EN 779 to meet the requirements of odor absorption and dust arrestment. Fouled filter information is indicated in the control panel by standard installed differential pressure switches however pressure transmitter is also available optionally to observe fouling. Filter sections are designed to ease filter service and changing.

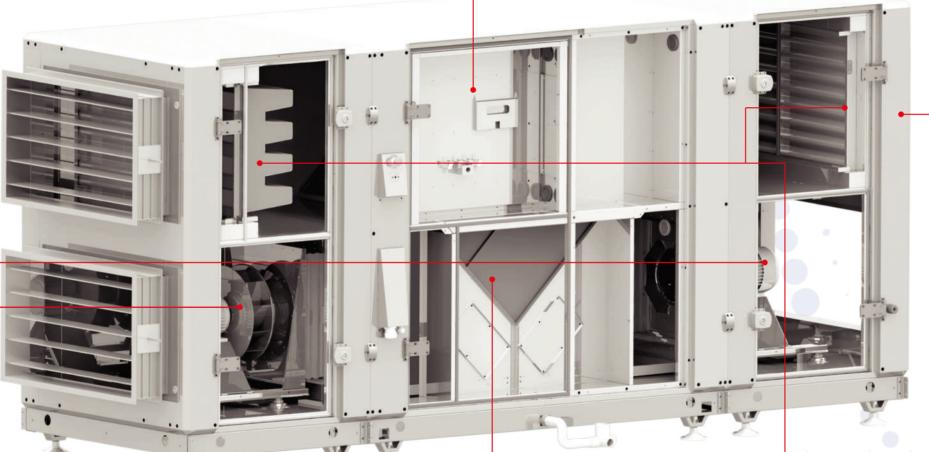
EPOVENT EPOVENT

Exhaust and Supply Air Fans

The fans in air handling units are equipped with innovative Electronically Commutated EC motor technology. EC motors have higher efficiency and simple speed control. Fan blades have high aerodynamic efficient backward curved design. EC motors reduce the energy consumption and increase the energy efficiency of the unit. With EC Fans, maintenance costs are reduced as the fans are directly connected to the motors; the belt and pulley problems are eliminated.

• Control System — Plug&Play

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Casing & Insulation

The unit's casing is made up of double skinned corrosion resistive 200 gr/m² galvanize5@bated steel mm thickness and 70kg/m³ density of Rockwoc insulation between the walls is used for thermal and insulation. The case of unit is painted by electros powdered paint. The unit is constructed in sections transportation, mounting and commissioning. Every has its own basis and transport slots.

Heat Recovery Exchanger (Aluminum) •

EPOVENT air handling units have high efficient aluminum crossflow, plate heat recovery exchangers with Eurovent certification. Plate heat recovery exchangers have plates that are produced improved surface areas to provide high efficient and leakage free design. With the optimization of exchanger heat transfer is increased and pressure drop is It is recommended to use an electrical pre-heater to protect the exchanger when the outdoor air temperature decreased. is lower than -5°C.

Exhaust and Supply Air Filters

EPOVENT handling units have standard G class pre-filters for both exhaust and sur choice of F class final filters can be prefered optionally. G class pre-filters are wash in rigid frames made of galvanized steel. F class final filters are innovative comprincreased filtration surface area to reduce initial pressure drop over the filter and a units. All the filters comply with EN 779 to meet the requirements of odor absorancestment. Fouled filter information is indicated in the control panel by standard in pressure switches however pressure transmitter is also available optionally to observed are designed to ease filter service and changing.

EHU-D EHU-D

Exhaust and Supply Air Fans •

The fans in air handling units are equipped with innovative Electronically Commutated EC motor technology. EC motors have higher efficiency and simple speed control. Fan blades have high aerodynamic efficient backward curved design. EC motors reduce the energy consumption and increase the energy efficiency of the unit. With EC Fans, maintenance costs are reduced as the fans are directly connected to the motors; the belt and pulley problems are eliminated.



Units are equipped with a microprocessor based control system to meet various design needs.Both electrically and electronically control hardware comes with the unit that's the reason the unit is "Plug and Play". Filter monitoring, fan monitoring and DX system monitoring are standard. With the use of optional IAQ, CO2 sensor or constant flow kit, fans regulate automatically according to user demand. Room control panel is supplied where no BMS protocol is demanded. The panel is BMS compatible and can handle various communication protocols like Modbus, Bacnet and Lonworks. Control System is also capable of controlling heating/cooling capacity when units are used with heating/cooling coils.



Casing & Insulation

The unit's casing is made up of double skinned high corrosion resistive 200 gr/m² galvanize coated steel. 50 mm thickness and 70kg/m³ density of Rockwool insulation between the walls is used for thermal and sound insulation. The case of unit is painted by electrostatic powdered paint. The unit is constructed in sections to ease transportation, mounting and commissioning. Every section has its own basis and transport slots.

EHU-D handling units have standard G class pre-filters for both exhaust and supply air streams. A choice of F class final filters can be prefered optionally. G class pre-filters are washable and secured in rigid frames made of galvanized steel. F class final filters are innovative compact filters with increased filtration surface area to reduce initial pressure drop over the filter and also reduce size of units. All the filters comply with EN 779 to meet the requirements of odor absorption and dust arrestment. Fouled filter information is indicated in the control panel by standard installed differential pressure switches however pressure transmitter is also available optionally to observe fouling. Filter sections are designed to ease filter service and changing.

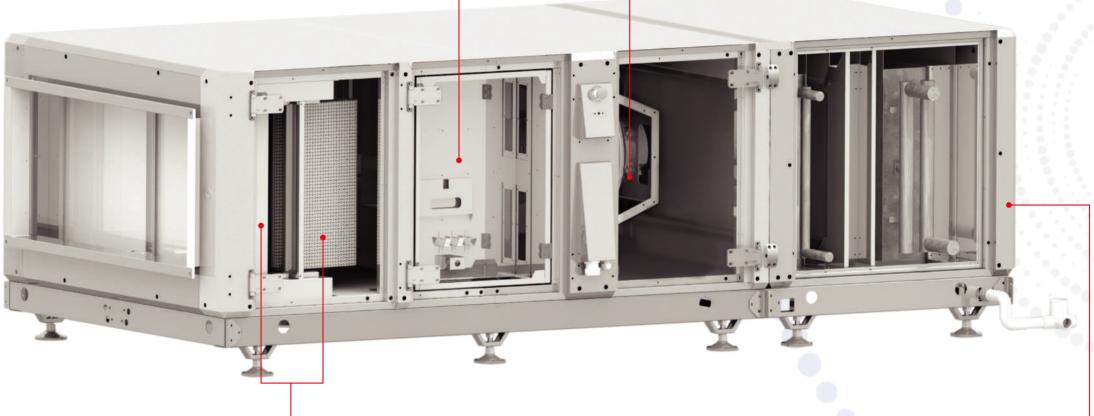
EHU- S EHU-S

Control System — Plug&Play ←

Units are equipped with a microprocessor based control system to meet various design needs.Both electrically and electronically control hardware comes with the unit that's why the unit is "Plug and Play IAQ, CO2 sensor or constant flow kit, fans regulate automatically according to user demand. Room ". Filter monitoring, fan monitoring and DX system monitoring are standard. With the use of optional control panel is supplied where no BMS protocol is demanded. The panel is BMS compatible and can handle various communication protocols like Modbus, Bacnet and Lonworks. Control System is also capable of controlling heating/cooling capacity when units are used with heating/cooling coils.

Exhaust and Supply Air Fans

The fans in air handling units are equipped with innovative Electronically Commutated EC motor technology. EC motors have higher efficiency and simple speed control. Fan blades have high aerodynamic efficient backward curved design. EC motors reduce the energy consumption and increase the energy efficiency of the unit. With EC Fans, maintenance costs are reduced as the fans are directly connected to the motors; the belt and pulley problems are eliminated.



Exhaust and Supply Air Filters •

EHU-S handling units have standard G class pre-filters for both exhaust and supply air streams. A choice of F class final filters can be prefered optionally. G class pre-filters are washable and secured in rigid frames made of galvanized steel. F class final filters are innovative compact filters with increased filtration surface area to reduce initial pressure drop over the filter and also reduce size of units. All the filters comply with EN 779 to meet the requirements of odor absorption and dust arrestment. Fouled filter information is indicated in the control panel by standard installed differential pressure switches however pressure transmitter is also available optionally to observe fouling. Filter sections are designed to ease filter service and changing.

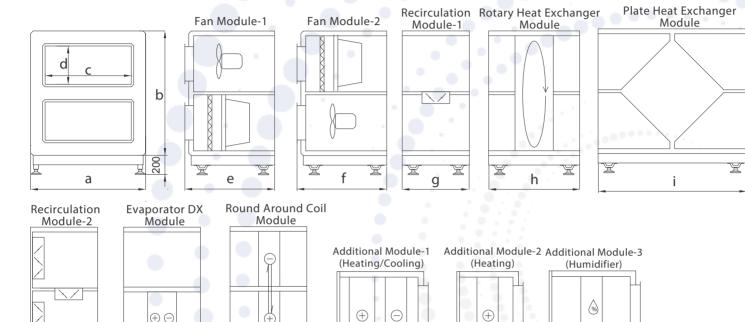
Casing & Insulation •

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EROVENT / EPOVENT Series

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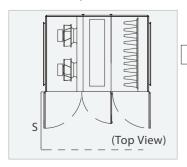
| | | EROVENT / EPOVENT | | | | | | | | | |
|-------------------------|------|-------------------|------|------|------------|-------|-------|-------|-------|--|--|
| | 030 | 055 | 070 | 090 | 125 | 175 | 225 | 300 | 400 | | |
| Maximum Air Flow m³/h | 3000 | 5500 | 6800 | 8500 | 15300 | 18450 | 25900 | 30000 | 40000 | | |
| Nominal Voltage V/Hz/Ph | | | | | 400/ 50 /3 | ~ _0 | | | | | |



| | | • | <u> </u> | | | | | | . " | 11000 | | |
|-------------|------|------|-----------|------|------|-----|-----|------|-----|-------|-----|-----|
| Туре | а | b | cxd | е | f | g | h | i | k | - 1 | m | n |
| ERO/EPO 030 | 1200 | 1300 | 900x400 | 1115 | 1115 | 700 | 950 | 1550 | 700 | 800 | 825 | 600 |
| ERO/EPO 055 | 1200 | 1580 | 900X500 | 1115 | 1115 | 700 | 950 | 1880 | 700 | 800 | 825 | 600 |
| ERO/EPO 070 | 1450 | 1580 | 1150x500 | 1115 | 1115 | 700 | 950 | 1880 | 700 | 800 | 825 | 600 |
| ERO/EPO 090 | 1700 | 1800 | 1400x600 | 1115 | 1115 | 700 | 950 | 1880 | 700 | 800 | 825 | 600 |
| ERO/EPO 125 | 1950 | 2200 | 1650x800 | 1115 | 1115 | 700 | 950 | 2100 | 700 | 800 | 825 | 600 |
| ERO/EPO 175 | 2200 | 2450 | 1900x900 | 1115 | 1115 | 700 | 950 | 2300 | 700 | 800 | 825 | 600 |
| ERO/EPO 225 | 2450 | 2650 | 2150x1000 | 1215 | 1215 | 700 | 950 | 2435 | 700 | 850 | 825 | 600 |
| ERO/EPO 300 | 3050 | 2650 | 2750x900 | 1215 | 1215 | 700 | 950 | 2775 | 700 | 850 | 825 | 600 |
| ERO/EPO 400 | 3500 | 2900 | 3200x1000 | 1215 | 1215 | 700 | 950 | 2400 | 700 | 850 | 825 | 600 |

^{*}All measurement values are mm.

m



| | | | ERO 70 EPO 70 | | | | ERO 225 EPO 225 | | |
|---|------|------|------------------|------|------|------|--------------------|------|------|
| S | 1200 | 1200 | 1450 | 1700 | 1950 | 2200 | 2450 | 3050 | 3500 |

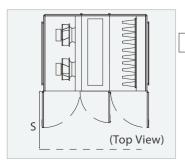
^{*}All measurement values are mm.

EHU-D Series

| | EHU-D 030 | EHU-D 055 | EHU-D 070 | EHU-D 090 | EHU-D 125 | EHU-D 175 | EHU-D 225 | EHU-D 300 | EHU-D 400 |
|-------------------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Maximum Air Flow mi/h | 3000 | 5500 | 6800 | 8500 | 15300 | 18450 | 25900 | 30000 | 40000 |
| Nominal Voltage V/Hz/Ph | | | | | 100/ 50 /3 | ~ | | | |



^{*}All measurement values are mm.

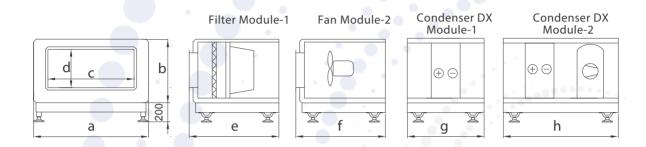


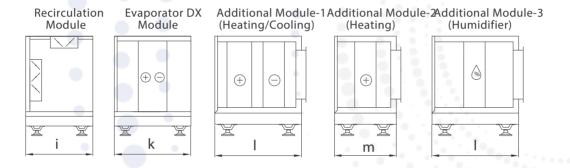
| | EHU-D 30 | EHU-D 55 | EHU-D 70 | EHU-D 90 | EHU-D 125 | EHU-D 175 | EHU-D 225 | EHU-D 300 | EHU-D 400 |
|---|----------|----------|----------|----------|-----------|-----------|-----------|-----------|-----------|
| S | 1200 | 1200 | 1450 | 1700 | 1950 | 2200 | 2450 | 3050 | 3500 |

^{*}All measurement values are mm.

EHU-S Series

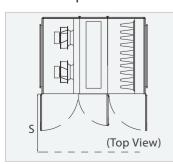
| | EHU-S | EHU-S | EHU-S | EHU-S | EHU-S | EHU-S | EHU-S | EHU-S | EHU-S |
|-------------------------|-------|-------|-------|-------|------------|-------|-------|-------|-------|
| | 030 | 055 | 070 | 090 | 125 | 175 | 225 | 300 | 400 |
| Maximum Air Flow m³/h | 3000 | 5500 | 6800 | 8500 | 15300 | 18450 | 25900 | 30000 | 40000 |
| Nominal Voltage V/Hz/Ph | | | | | 400/ 50 /3 | ~ | | | |





| Туре | a | b | cxd | е | f | g | h | i | k | I | m |
|-----------|------|------|-----------|------|------|------|------|-----|-----|-----|-----|
| EHU-S 030 | 1200 | 675 | 900x400 | 1115 | 1115 | 800 | 1200 | 700 | 800 | 825 | 600 |
| EHU-S 055 | 1200 | 815 | 900X500 | 1115 | 1115 | 800 | 1200 | 700 | 800 | 825 | 600 |
| EHU-S 070 | 1450 | 815 | 1150x500 | 1115 | 1115 | 800 | 1200 | 700 | 800 | 825 | 600 |
| EHU-S 090 | 1700 | 925 | 1400x600 | 1115 | 1115 | 800 | 1200 | 700 | 800 | 825 | 600 |
| EHU-S 125 | 1950 | 1125 | 1650x800 | 1115 | 1115 | 800 | 1200 | 700 | 800 | 825 | 600 |
| EHU-S 175 | 2200 | 1250 | 1900x900 | 1115 | 1115 | 800 | 1260 | 700 | 800 | 825 | 600 |
| EHU-S 225 | 2450 | 1350 | 2150x1000 | 1215 | 1215 | 1000 | 1260 | 700 | 850 | 825 | 600 |
| EHU-S 300 | 3050 | 1350 | 2750x900 | 1215 | 1215 | 1000 | 1830 | 700 | 850 | 825 | 600 |
| EHU-S 400 | 3500 | 1575 | 3200x1000 | 1215 | 1215 | 1000 | 1830 | 700 | 850 | 825 | 600 |

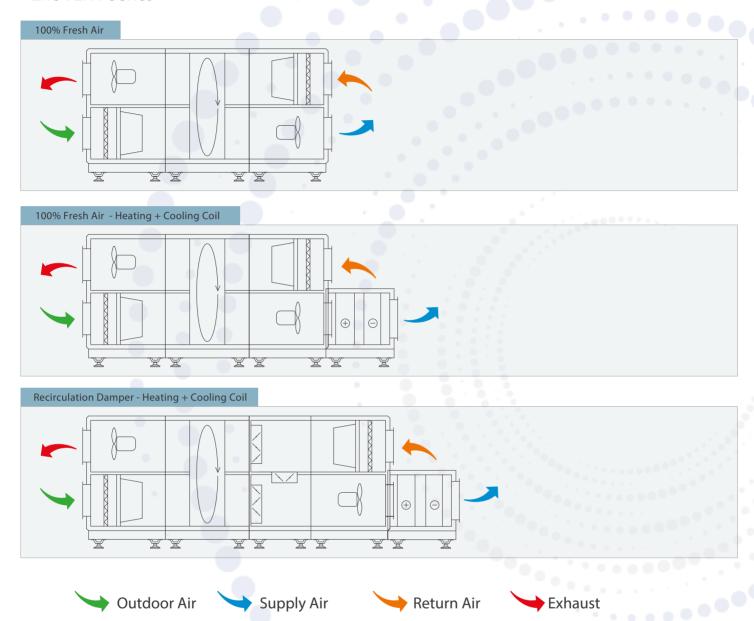
^{*}All measurement values are mm.



| | EHU-S 30 | EHU-S 55 | EHU-S 70 | EHU-S 90 | EHU-S 125 | EHU-S 175 | EHU-S 225 | EHU-S 300 | EHU-S 400 |
|---|----------|----------|----------|----------|-----------|-----------|-----------|-----------|-----------|
| S | 1200 | 1200 | 1450 | 1700 | 1950 | 2200 | 2450 | 3050 | 3500 |

^{*}All measurement values are mm.

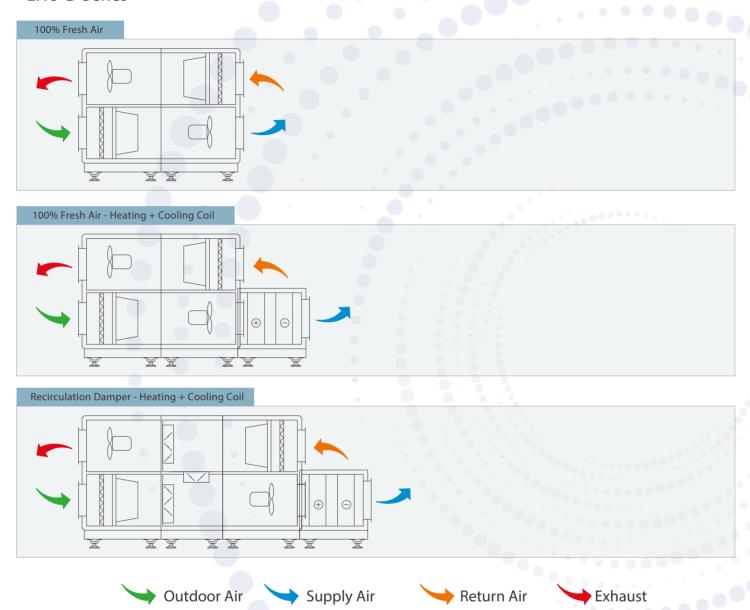
EROVENT Series



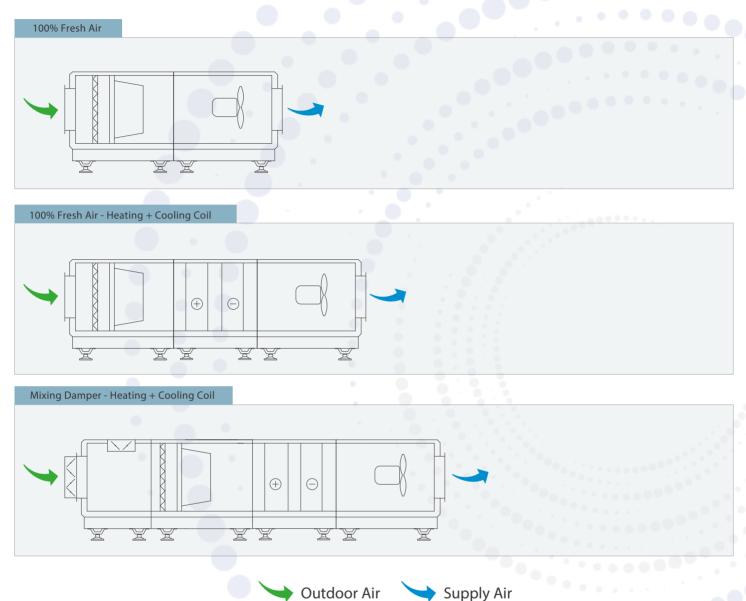
■ EPOVENT Series



EHU-D Series



EHU-S Series



EROVENT Series

| Automatio | on Options | | Control Cards | |
|---------------------------------|---------------------------------|-----------|---------------|-----------------|
| Standard | Ontional | Sta | ndard | A la avecations |
| Standard | Optional | Type 1 | Type 2 | Alternative |
| OA Temperature Sensor | | \odot | \otimes | \otimes |
| RA Temperature Sensor | | \otimes | \odot | \otimes |
| SA Temperature Sensor | | \otimes | \otimes | \otimes |
| SA Fan Control | | \otimes | \otimes | \odot |
| RA Fan Control | | \otimes | \otimes | \odot |
| On/Off Damper Control | | \otimes | \odot | \otimes |
| On/Off Rotor Control | | \otimes | \otimes | \otimes |
| Filter Contamination Info (Time |) | \otimes | \otimes | ⊙ |
| Modbus RTU | | \odot | \otimes | \otimes |
| Web Browser (TCP/IP) | | \otimes | \otimes | \otimes |
| | Proportional Rotor Control | \otimes | \otimes | \otimes |
| | Proportional Damper Control | \otimes | \odot | \otimes |
| | Airflow Control | | \otimes | \otimes |
| | Humidity Control | | \otimes | \otimes |
| | CO2 Control | | \otimes | \otimes |
| | On/Off Heating Coil | \otimes | \otimes | \otimes |
| | Proportional Heating Coil | \odot | \otimes | \otimes |
| | On/Off Cooling Coil | \odot | \otimes | \otimes |
| | Proportional Cooling Coil | ⊗ ⊘ | \otimes | \odot |
| | Electrical Pre-Heater | \odot | \otimes | \odot |
| | Electrical After-Heater | \otimes | \otimes | \otimes |
| | BacNET MSTP | \otimes | \otimes | \otimes |
| | Weekly Timer | \otimes | \otimes | \otimes |
| | Filter Contamination Info (DPS) | \otimes | \otimes | \odot |

Only one of them of defined functions is selectable for this control card.

| | oni | trol Panel | | Control Cards | |
|-------------|-------------|--|--------|---------------|-------------|
| Panel Type | 2 | Panel Descriptions | Stan | | Alternative |
| r uner type | | r difer bescriptions | Type 1 | Type 2 | Atternative |
| | | Hand Panel 1: Wall-mounted type, IP 65 protection class for only front side of panel, Max:50 m communication ability Hand Panel 2: Magnet type, IP 65 protection class for whole pane Max:50 m communication ability | | \otimes | \otimes |
| g- ng ()- | | Magnet type, IP 31 protection class, Max:700 m communication ability | ⊗ | - « | 8 |
| | Alternative | Wall-mounted type hand panel, IP 30 protection class, Max:100 m communication ability | 8 | 8 | \otimes |

■ EPOVENT Series

| Automat | ion Options | | Control Cards | |
|---------------------------------|-------------------------------------|--|---------------|---------------------------------------|
| Standard | Ontional | Stai | ndard | Alternative |
| Standard | Optional | Type 1 | Type 2 | Alternative |
| OA Temperature Sensor | | 0 & | ⊗ | 000 |
| RA Temperature Sensor | | \odot | \odot | \otimes |
| SA Temperature Sensor | | \otimes | \otimes | \otimes |
| SA Fan Control | | \otimes | \odot | \otimes |
| RA Fan Control | | \otimes | \odot | \otimes |
| On/Off Damper Control | | \otimes | \otimes | \otimes |
| On/Off By-Pass Damper Contro | ol | \otimes | \otimes | \otimes |
| Filter Contamination Info (Time | | \otimes | \odot | · · · · · · · · · · · · · · · · · · · |
| Modbus RTU | | \otimes | \otimes | \otimes |
| Web Browser (TCP/IP) | | \otimes | \otimes | \otimes |
| | Proportional Damper Control | \otimes | \otimes | \otimes |
| | Proportional By-Pass Damper Control | $\bigcirc $ | \otimes | \otimes |
| | On/Off Mixing Damper Control | $\hspace{0.1cm} \hspace{0.1cm} \hspace$ | \otimes | \otimes |
| | Proportional Mixing Damper Control | \otimes | \otimes | \otimes |
| | Airflow Control | | \otimes | \otimes |
| | Humidity Control | | \otimes | \otimes |
| | CO2 Control | | \otimes | \otimes |
| | On/Off Heating Coil | \otimes | \otimes | \otimes |
| | Proportional Heating Coil | \otimes | \otimes | \otimes |
| | On/Off Cooling Coil | \otimes | S | ⊗ |
| | Proportional Cooling Coil | \otimes | \otimes | \otimes |
| • | Electrical Pre-Heater | \otimes | \otimes | \otimes |
| | Electrical After-Heater | \otimes | \otimes | \otimes |
| | BacNET MSTP | \otimes | S | \otimes |
| | Weekly Timer | \otimes | ⊗ | \otimes |
| | Filter Contamination Info (DPS) | \otimes | \otimes | \otimes |

[©] Only one of them the defined functions is selectable for this control card.

| | Control Panel | Control Cards | | | |
|------------|--|---------------|--------|-------------|--|
| Panel Type | Panel Descriptions | | dard | Alternative | |
| 71 | | Type 1 | Type 2 | | |
| | Hand Panel 1: Wall-mounted type, IP 65 protection class for only front side of panel, Max:50 m communication ability Hand Panel 2: Magnet type, IP 65 protection class for whole panel, Max:50 m communication ability | ⊗ | ⊗ | \otimes | |
| 8: Mg)* | Magnet type, IP 31 protection class, Max:700 m communication ability | ⊗ | ⊗ | 8 | |
| 2 | Wall-mounted type hand panel, IP 30 protection class, Max:100 m communication ability | 8 | 8 | ⊗ | |

■ EHU-D Series

| Automatio | on Options | | Control Cards | |
|------------------------------------|---------------------------------|-----------|---------------|-------------|
| Standard | Ontional | Stand | dard | Alternative |
| Standard | Optional | Type 1 | Type 2 | Aiternative |
| OA Temperature Sensor | | \odot | \odot | ⊗ |
| RA Temperature Sensor | | \otimes | \otimes | \otimes |
| SA Temperature Sensor | | \otimes | \otimes | \otimes |
| SA Fan Control | | \otimes | \otimes | \otimes |
| RA Fan Control | | \otimes | \otimes | \otimes |
| Proportional Damper Control | | \otimes | \otimes | \otimes |
| Filter Contamination Info (Time) | | \otimes | \otimes | \otimes |
| Modbus RTU | · () | \otimes | \otimes | \otimes |
| Web Browser (TCP/IP) | | \otimes | \otimes | \bigcirc |
| | On/Off Damper Control | \otimes | \otimes | \otimes |
| | Airflow Control | | \otimes | \otimes |
| | Humidity Control | | \odot | \otimes |
| | CO2 Control | • • • | \otimes | \otimes |
| | On/Off Heating Coil | \otimes | \odot | \odot |
| | Proportional Heating Coil | \otimes | \otimes | \otimes |
| | On/Off Cooling Coil | \otimes | \otimes | \otimes |
| | Proportional Cooling Coil | \otimes | \otimes | \otimes |
| | Electrical Pre-Heater | \odot | \otimes | \otimes |
| | Electrical After-Heater | \otimes | \otimes | \otimes |
| | BacNET MSTP | \otimes | \otimes | \otimes |
| | Weekly Timer | \otimes | \otimes | \otimes |
| | Filter Contamination Info (DPS) | \otimes | \otimes | \otimes |

[⊜] Only one of them the defined functions is selectable for this control card.

| Control Panel | | | Control Cards | | | |
|---------------|-------------------------------|--|----------------|-----------------|-------------|--|
| Panel Type | Panel Type Panel Descriptions | | Stan Type 1 | ndard Type 2 | Alternative | |
| | Standard-1.1 | Hand Panel 1: Wall-mounted type, IP 65 protection class for only front side of panel, Max:50 m communication ability Hand Panel 2: Magnet type, IP 65 protection class for whole pane Max:50 m communication ability | ⊗ | 8 | \otimes | |
| e- ~ ()- | | Magnet type, IP 31 protection class, Max:700 m communication ability | \otimes | ⊗ | 8 | |
| | | Wall-mounted type hand panel, IP 30 protection class, Max:100 m communication ability | 8 | 8 | ⊗ | |

■ EHU-S Series

| Automatio | on Options | | Control Cards | |
|----------------------------------|---------------------------------|------------------------------|---------------------|---------------------------------------|
| Standard | Optional | Stand | dard | Alternative |
| Standard | Optional | Type 1 | Type 2 | Alternative |
| OA Temperature Sensor | | \otimes | \otimes | \odot |
| SA Fan Control | | \otimes | \otimes | \otimes |
| On/Off Damper Control | | \otimes | \otimes | \otimes |
| SA Temperature Sensor | | \otimes | \otimes | \otimes |
| Filter Contamination Info (Time) | | \otimes | ✓ | \otimes |
| Modbus RTU | | \otimes | \otimes | \otimes |
| Web Browser (TCP/IP) | | \otimes | \otimes | \otimes |
| | Proportional Damper Control | \otimes | \odot | · · · · · · · · · · · · · · · · · · · |
| | Airflow Control | | \otimes | \otimes |
| | Humidity Control | | \otimes | \otimes |
| | CO2 Control | | \otimes | \otimes |
| | On/Off Heating Coil | \otimes | \otimes | \otimes |
| | Proportional Heating Coil | $\bigcirc \bigcirc \bigcirc$ | \otimes | \otimes |
| | On/Off Cooling Coil | \odot | \otimes | \otimes |
| | Proportional Cooling Coil | \otimes | \otimes | \otimes |
| | Electrical Pre-Heater | \otimes | \otimes | \otimes |
| | Electrical After-Heater | \otimes | \otimes | \otimes |
| | BacNET MSTP | \odot | \otimes | \otimes |
| | Weekly Timer | \otimes | \otimes | \odot |
| | Filter Contamination Info (DPS) | \otimes | \otimes | \odot |

[©] Only one of them the defined functions is selectable for this control card.

| Control Panel | | | Control Cards | | | |
|------------------|--|--|---------------|--------|-------------|--|
| Panel Type | | Panel Descriptions | Stan | | Alternative | |
| r difer type | | r difer Bescriptions | Type 1 | Type 2 | Aiternative | |
| | | Hand Panel 1: Wall-mounted type, IP 65 protection class for only front side of panel, Max:50 m communication ability Hand Panel 2: Magnet type, IP 65 protection class for whole panel, Max:50 m communication ability | ⊗ | ⊗ | \otimes | |
| g- g- mg)- | | Magnet type, IP 31 protection class, Max:700 m communication ability | \otimes | . ⊗ | 8 | |
| | | Wall-mounted type hand panel, IP 30 protection class, Max:100 m communication ability | 8 | 8 | \otimes | |

The unit works at high efficiency thanks to proper design and the use of proper components as well as realization of properly installed control and automation systems.

Eneko designs are all-in-one solutions consisting MCC+DCC panels, control panel and relevant control systems based on customer requirements, project requirements and maximum efficiency resulting in reduced installation and operating costs.

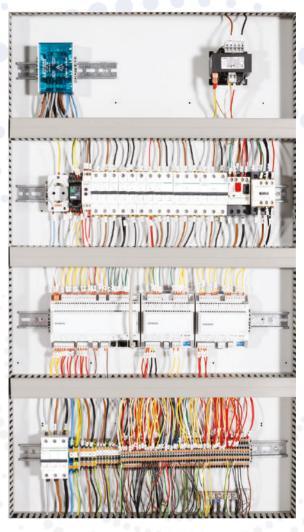
Our units provide user monitoring and allows user inputs with user friendly control panel so that they can work as standalone devices even they are not connected to building automation.

Automation modules are used ModBus / Bacnet / Lonworks communication protocols as standard.



- Frequency control in AC fans and flow control in EC fans, (working with constant or variable flow)
- Gradual fan speed control,
- Indoor air quality / airflow control based on CO²level or fresh air ratio control,
- Rotor speed control (depending on temperature or enthalpy)
- Damper control (on-off or proportional)
- By-pass damper control
- Hot water heater valve control (on-off or proportional)
- Cold water cooler valve control (on-off or proportional)
- Freezing control,
- Humidity control,
- Integrated DX module control (compressor running, compressor circuit control, gas pressure monitoring, dynamic defrost etc.),
- Electrical heating gradual control,
- Fire scenario compatible running,
- Automatic season selection,
- Free cooling running,
- Time programming,

Automation system is able to control those software applications listed above. Also; filter contamination and failure information can be taken from both the control panel and the building automation system. The working values can be monitored.



Hygienic Air Handling Units

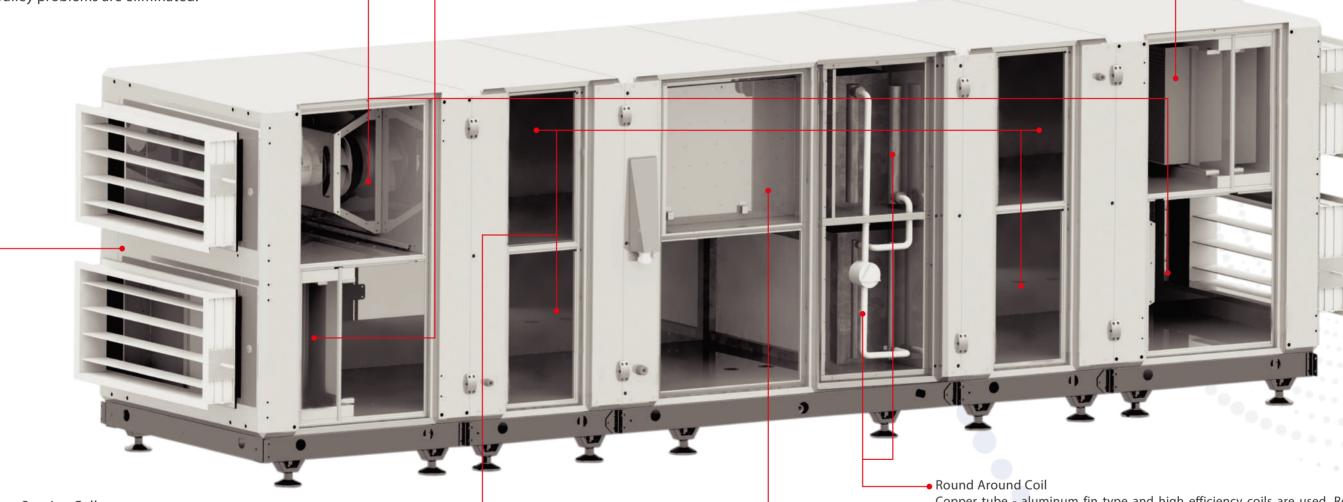
Hygienic Air Handling Units

Exhaust and Supply Air Fans •

The fans in hygienic air handling units are equipped with innovative Electronically Commutated EC motor technology. EC motors have higher efficiency and simple speed control. Fan blades have high aerodynamic efficient backward curved design. EC motors reduce the energy consumption and increase the energy efficiency of the unit. With EC Fans, maintenance costs are reduced as the fans are directly connected to the motors; the belt and pulley problems are eliminated.

■ Exhaust and Supply Air Filters

M and F class filters are compact depend on selection of the hygenic classroom. All filters are washable. Also, Filters are innovative compact filters with increased filtration surface area to reduce size of units. All the filters comply with EN 779 to meet the requirements of odor absorption and dust arrestment. Fouled filter information is indicated in the control panel by standard installed differential pressure switches however pressure transmitter is also available optionally to observe fouling. Filter sections are designed to ease filter service and changing.



Service Cells •

Gaps are given according to DIN 1946-4 and VDI6022 standards for servicing.

Casing & Insulation

The unit's casing is made up of double skinned high corrosion resistive 200 gr/m² galvanize coated steel.50 mm thickness and 70kg/m³ density of Rockwool insulation between the walls is used for thermal and sound insulation. The case of unit is painted by electrostatic powdered paint. The unit is constructed in sections to ease transportation, mounting and commissioning. Every section has its own basis and transport slots.

Copper tube - aluminum fin type and high efficiency coils are used. Round Around coil is a regenerative heat recovery system which completely separates supply and exhaust line. In the system, two lines are connected to each other by a hydraulic circuit. Capacity setting is done by circulation pump. Drop eliminator and drain pan are used for the coil located at return air.

Control System Plug&Play

Units are equipped with a microprocessor based control system to meet various design needs. Both electrically and electronically control hardware comes with the unit that's why the unit is "Plug and Play". Exchanger monitoring and speed control, filter monitoring, fan monitoring are standard. With the use of optional IAQ, CO2 sensor or constant flow kit, fans regulate automatically according to user demand. Room control panel is supplied where no BMS protocol is demanded. The panel is BMS compatible and can handle various communication protocols like Modbus, Bacnet and Lonworks. Control System is also capable of controlling heating/cooling capacity when units are used with heating/cooling coils.

Hygienic Air Handling Units

Hygienic systems are quite different from comfort applications in terms of system design and unit specifications. It is only possible to know which units can be suitable for selected system type by knowing usage area and purpose. It is possible to make a hygienic air conditioning system that works smoothly as a result of well-designed system.

Hygienic type air handling units has been developed to meet requirements for hygienic areas such as hospitals, operation rooms, pharmaceutical industry, clean rooms, food and storage facilities. Additionally, hygienic type air handling units can be used for indoor environments such as removing bacteria from infectious diseases unit and removing gases used during anesthesia from sterile medium etc. All components used in the unit have an effect on the qualityand hygiene of the air passing through. An important factor in hygienic application is the balance of temperature, humidity and pressure of the air. The effect of the components such as humidifier, fan, filter, damper, cooling coil, heating coil, electric heater, sheet metal etc. should be examined individually. Using stainless steel instead of galvanized steel does not directly make the unit hygienic. Lots of factors such as air velocity of the unit, air leakages, condensation on the surface, positive-negative pressure balance, cleaning, maintanance, service should be taking into considiration while designing a hygienic air handling unit.

Eneko is taking into account the points below while designing a hygienic unit:

- •Stainless steel interior design:Prevents rusting of the sheet metal of the unit due to humidity and condensation in the air. In addition, surface isn't affected from disinfectant etc.
- •High filtration: The hygienic area is filtered to prevent the bacteria passing through indoor air. M/F/H class filtration is applied according to the hygienic classification required.
- •Accessibility and maintenance: Easy accessibility and maintenance is provided by service cells.
- •Temperature, pressure and humidity balance:Eneko hygienic air handling units are designed to optimize temperature, humidity and pressure balance.
- •There are no sharp corners in the unit design.

Eneko hygienic air handling units are certified according to DIN 1946/4 and VDI 6022/1 standards.



Hygienic Air Handling Units

What is DIN 1946/4?

According to DIN 1946/4 standard, rooms using for medical purporses are classified as Class I and Class II due to maximum allowed microorganism level. Operation rooms defined as Class I and divided into two with respect to hygienic level. Both Ia and Ib level aims maximum hygienic level and minimummicroorganism amount. The classification can only be done by authorized person.

Class la applications has to have laminar (turbulant level below 5%) and unidirectional flow (UVU). Class lb application has to be also laminar flow but not necessary to be unidirectional flow, it can also be bidirectional flow (BVU).

The rooms which do not require high hygienic levels classified as Class II. There is no obligation to have laminar flow and flow can be both unidirectional or bidirectional.

Due to relevant standards, regardsless of classification, supply air should be filtered at least F7 and F9 class filter as two-staged filtration. Additionally, if the class of room is Class I, H13 filter is necessary as third stage filtration at supply side. Exhaust air should be filtered by M5 class filter.

Class la rooms: orthopedics and traumatology, general surgery, cardiovascular surgery, gynecologic surgery etc.

Class Ib rooms: diagnostic artroscopy, cardiovascular examination etc.

Class II rooms: patient rooms, physiotherapy areas etc.

What is VDI 6022?

It explains hygienic requirements such as production, operation and maintenance. Aim is to provide technical conditions to protect human health.

Round Around Coil (RAC) Systems

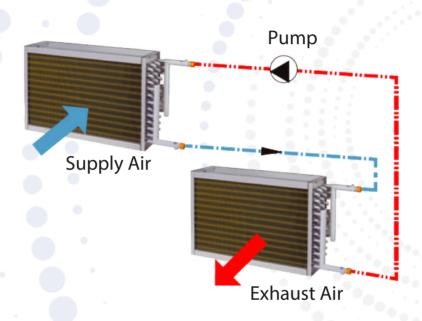
Round Around coil (RAC) is a regenerative heat recovery system which completely separates supply and exhaust line. If supply and exhaust line is especially required as no contact to each other, RAC is preferred system application.

Since supply and exhaust line are completely separated from one another; transfer

of contaminants like bacteria, odour etc. are prevented. This advantage makes RAC systems preferable for hygienic applications.

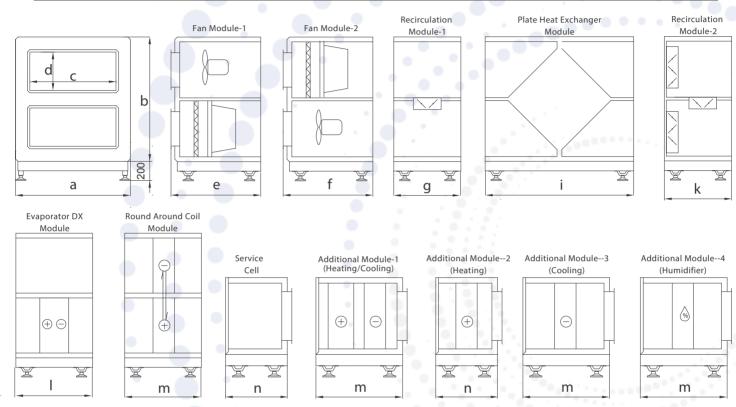
The sensible and latent heat transfer between the two line can be accomplished by the fluid (mostly glycol-water mixture) inside the coils System In the system, supply and exhaust line can be mounted in completely independent areas and the two lines are connected to each other by a hydraulic circuit. effectiveness depends on the design of the system and also water/glycol ration in coils. Drain pan should be used under the coil used in exhaust line.

In Eneko RAC systems, the coils consist of copper tube and aluminum fins. Capacity setting is done by circulation pump. Drain pan and drop eliminator are used for the coil used in exhaust line.



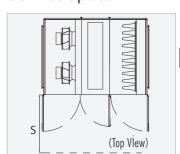
■ EPO HGN/EHU HGN

| | | | ERO HGN/EPO HGN/EHU HGN | | | | | | | |
|------------------------------------|---------|-------------------|-------------------------|------|------|-------|-------|-------|-------|-------|
| 030 055 070 090 125 175 225 300 40 | | | | | | 400 | | | | |
| Maximum Air Flow | m³/h | 3000 | 5500 | 6800 | 8500 | 15300 | 18450 | 25900 | 30000 | 40000 |
| Nominal Voltage | V/Hz/Ph | Hz/Ph 400/ 50 /3~ | | | | | | | | |



| EPO HGN / EHU HGN | a | b | cxd | е | f | g | i | k | - | m | n |
|-------------------|------|------|-----------|------|------|-----|------|-----|-----|-----|-----|
| 030 | 1200 | 1300 | 900x400 | 1115 | 1115 | 700 | 1550 | 700 | 800 | 825 | 600 |
| 055 | 1200 | 1580 | 900X500 | 1115 | 1115 | 700 | 1880 | 700 | 800 | 825 | 600 |
| 070 | 1450 | 1580 | 1150x500 | 1115 | 1115 | 700 | 1880 | 700 | 800 | 825 | 600 |
| 090 | 1700 | 1800 | 1400x600 | 1115 | 1115 | 700 | 1880 | 700 | 800 | 825 | 600 |
| 125 | 1950 | 2200 | 1650x800 | 1115 | 1115 | 700 | 2100 | 700 | 800 | 825 | 600 |
| 175 | 2200 | 2450 | 1900x900 | 1115 | 1115 | 700 | 2300 | 700 | 800 | 825 | 600 |
| 225 | 2450 | 2650 | 2150x1000 | 1215 | 1215 | 700 | 2435 | 700 | 850 | 825 | 600 |
| 300 | 3050 | 2650 | 2750x900 | 1215 | 1215 | 700 | 2775 | 700 | 850 | 825 | 600 |
| 400 | 3600 | 2800 | 3300x1100 | 1215 | 1215 | 700 | 2400 | 700 | 850 | 825 | 600 |

All measurement values are mm.

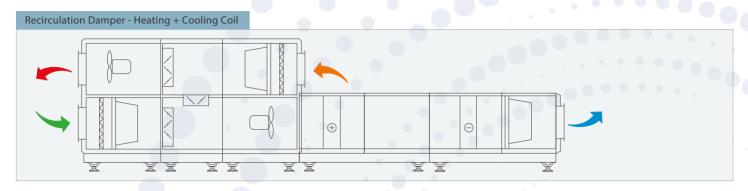


| | EPO HGN/EHU HGN | EPO HGN/EHU HGN | EPO HGN/EHU HGN | EPO HGN/EHU HGN |
|---|-----------------|-----------------|-----------------|-----------------|
| | 30/55 | 70/90 | 125/175 | 225/300/400 |
| S | 1000 | 1500 | 2000 | 2500 |

EPO HGN Series

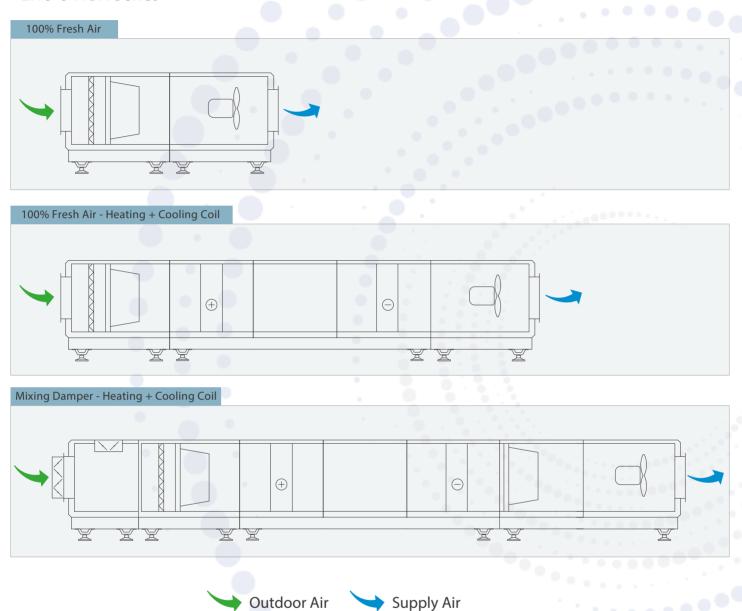


EHU-D HGN Series





EHU-S HGN Series



■ EPO HGN Series

| Autoi | mation Options | | Control Cards | | |
|------------------------------|-------------------------------------|--|---------------------|-------------|--|
| Standard | Ontional | Stan | dard | Alternative | |
| Stanuaru | Optional | Type 1 | Type 2 | Alternative | |
| OA Temperature Sensor | | $\bigcirc \bigcirc \bigcirc$ | \otimes | \otimes | |
| RA Temperature Sensor | | \otimes | \otimes | \otimes | |
| SA Temperature Sensor | | \otimes | \otimes | \otimes | |
| SA Fan Control | | \otimes | \otimes | \otimes | |
| RA Fan Control | | \otimes | ⊙ | \otimes | |
| Filter Contamination Info | | \otimes | \otimes | \otimes | |
| On/Off Damper Control | | \otimes | Ø | \otimes | |
| On/Off By-Pass Damper Contro | | \otimes | Ø | | |
| Modbus RTU | | \otimes | \otimes | \otimes | |
| Web Browser (TCP/IP) | | \otimes | \otimes | \otimes | |
| | Proportional By-Pass Damper Control | \otimes | \otimes | \otimes | |
| | On/Off Mixing Damper Control | \odot | \otimes | \otimes | |
| | Proportional Mixing Damper Contro | $ \hspace{0.1cm} $ | \otimes | \otimes | |
| | Proportional Damper Control | \odot | \otimes | \otimes | |
| | Airflow Control | | \otimes | \otimes | |
| | Humidity Control | | \otimes | \otimes | |
| | CO2 Control | | \otimes | \otimes | |
| | On/Off Heating Coil | \odot | \otimes | \otimes | |
| | Proportional Heating Coil | \otimes | \otimes | \otimes | |
| | On/Off Cooling Coil | \otimes | \otimes | \otimes | |
| | Proportional Cooling Coil | \otimes | \otimes | \otimes | |
| | Electrical Pre-Heater | \otimes | \otimes | \otimes | |
| | Electrical After-Heater | \odot | \otimes | \otimes | |
| | BacNET MSTP | \otimes | \otimes | ⊗ | |

[©] Only one of them the defined functions is selectable for this control card.

| Control Panel | | | | Control Cards | | | |
|---------------|--------------|---|---------------|------------------------|-----------|--|--|
| Panel Type | 5 | Panel Descriptions | Sta Type 1 | Standard Type 1 Type 2 | | | |
| | Standard-1.1 | Hand Panel 1: Wall-mounted type, IP 65 protection class for only front side of panel, Max:50 m communication ability Hand Panel 2: Magnet type, IP 65 protection class for whole panel, Max:50 m communication ability | ⊗ | ⊗ | ⊗ | | |
| 6- La Ô)- | Standard-1.2 | Magnet type, IP 31 protection class, Max:700 m communication ability | \otimes | · « | 8 | | |
| | Alternative | Wall-mounted type hand panel, IP 30 protection class, Max:100 m communication ability | 8 | 8 | \otimes | | |

■ EHU-S HGN Serisi

| Automatio | on Options | | Control Cards | |
|---------------------------|-----------------------------|-----------|---------------|-------------|
| Standard | Optional | | ndard | Alternative |
| Staridard | Optional | Type 1 | Type 2 | Atternative |
| OA Temperature Sensor | | \otimes | \otimes | \otimes |
| SA Fan Control | | \otimes | | \otimes |
| Filter Contamination Info | | \otimes | \otimes | \otimes |
| On/Off Damper Control | | \otimes | S | \otimes |
| SA Temperature Sensor | | \odot | Ø | \otimes |
| Modbus RTU | | \otimes | · Ø | \otimes |
| Web Browser (TCP/IP) | | 8 | \odot | \otimes |
| | Proportional Damper Control | \otimes | \odot | ⊗ |
| | Airflow Control | | \otimes | \otimes |
| | Humidity Control | | \otimes | \otimes |
| | CO2 Control | | \otimes | \otimes |
| | On/Off Heating Coil | \otimes | \otimes | \otimes |
| | Proportional Heating Coil | \otimes | \otimes | \otimes |
| | On/Off Cooling Coil | \otimes | \otimes | \otimes |
| | Proportional Cooling Coil | \otimes | \otimes | \otimes |
| | Electrical Pre-Heater | \otimes | \odot | \otimes |
| | Electrical After-Heater | · (v) | \otimes | \otimes |
| | BacNET MSTP | ○ ⊘ | \otimes | \odot |

 $[\]ensuremath{\Rrightarrow}$ Only one of them the defined functions is selectable for this control card.

| Control Panel | | | Control Cards | | | |
|---------------|--------------|---|---------------|--------|-------------|--|
| Panel Type | | Panel Descriptions | | ndard | Alternative | |
| · and · ·ype | | r arrei B'eseriptions | Type 1 | Type 2 | Atternative | |
| | | Hand Panel 1: Wall-mounted type, IP 65 protection class for only front side of panel, Max:50 m communication ability Hand Panel 2: Magnet type, IP 65 protection class for whole panel, Max:50 m communication ability | ⊗ | ⊗ | 8 | |
| 6- mg ()- | Standard-1.2 | Magnet type, IP 31 protection class, Max:700 m communication ability | ⊗ | - ⊗ | 8 | |
| | Alternative | Wall-mounted type hand panel, IP 30 protection class, Max:100 m communication ability | 8 | 8 | \otimes | |

■ EHU-D HGN Series

| Automatio | on Options | Control Cards | | | | | |
|-----------------------------|---------------------------|---------------|-------------|-------------|--|--|--|
| Standard Optional | | Sta | Alternative | | | | |
| Standard | Ориона | Type 1 | Type 2 | Alternative | | | |
| OA Temperature Sensor | | \odot | \odot | \otimes | | | |
| RA Temperature Sensor | | \odot | \odot | \otimes | | | |
| SA Temperature Sensor | | \otimes | \otimes | \otimes | | | |
| SA Fan Control | | \odot | \otimes | \otimes | | | |
| RA Fan Control | | ⊗ ⊘ | \odot | \otimes | | | |
| Filter Contamination Info | | \odot | \otimes | \otimes | | | |
| Proportional Damper Control | | \odot | \otimes | \otimes | | | |
| Modbus RTU | | \odot | \otimes | ⊗ | | | |
| Web Browser (TCP/IP) | | 8 | \otimes | \otimes | | | |
| | On/Off Damper Control | \odot | \otimes | \otimes | | | |
| | Airflow Control | , | \otimes | \otimes | | | |
| | Humidity Control | | \otimes | \otimes | | | |
| | CO2 Control | • | \otimes | \otimes | | | |
| | On/Off Heating Coil | \otimes | \otimes | \otimes | | | |
| | Proportional Heating Coil | \otimes | \otimes | \otimes | | | |
| | On/Off Cooling Coil | \otimes | \otimes | \otimes | | | |
| | Proportional Cooling Coil | \odot | \otimes | \otimes | | | |
| | Electrical Pre-Heater | ⊗ ⊗ | \otimes | \otimes | | | |
| | Electrical After-Heater | • ⊗ | \otimes | \otimes | | | |
| | BacNET MSTP | \otimes | \otimes | \otimes | | | |

^{Only one of them the defined functions is selectable for this control card.}

| | C | ontrol Panel | Control Cards | | | | | |
|-------------|----------------------|---|---------------|-------------|---------------|--|--|--|
| Panel Type | | Panel Descriptions | Sta | Alternative | | | | |
| r uner type | . Tanci Descriptions | | Type 1 | Type 2 | 7 Heel Hacive | | | |
| | Standard-1.1 | Hand Panel 1:Wall-mounted type, IP 65 protection class for only front side of panel, Max:50 m communication ability Hand Panel 2:Magnet type, IP 65 protection class for whole panel, Max:50 m communication ability | \otimes | \otimes | ⊗ | | | |
| 6- A O - | Standard-1.2 | Magnet type, IP 31 protection class, Max:700 m communication ability | \otimes | · | 8 | | | |
| | Alternative | Wall-mounted type hand panel, IP 30 protection class, Max:100 m communication ability | 8 | 8 | ⊗ | | | |

Packaged Type Energy Recovery Units With Heat Pump

Packaged Type Energy Recovery Units With Heat Pump

Evaporator & Condenser •

Copper tube-aluminum fin type and high efficient evaporator and condenser are used. At the inlet of the evaporator, refrigerant distrubitor is used for a uniform distrubition.

Since air velocity is selected as possible lower value for evaporator and condenser, as a result pressure drop on air side is reduced. There is a stainless steel drain pan under the evaporator and condenser. Also, siphon is given with the unit as standard.

Exhaust and Supply Air Fans •

The fans in packaged type energy recovery units with heat pump are equipped with innovative Electronically Commutated motortechnology. EC motors have higher efficiency and simple speed control. Fan blades have high aerodynamic efficient backward curved design. EC motors reduce the energy consumption and increase the energy efficiency of the unit. With EC Fans maintenance costs are reduced as the far are directly connected to the motors; th belt and pulley problems are eliminated.

Exhaust and Supply Air Filters

EROVENT AC series packaged type energy recovery

units with Heat Pump have standard G class pre-filters for both exhaust and supply air streams. A choice of F class final filters can be prefered optionally. G class pre-filters are washable and secured in rigid frames made of galvanized steel. F class final filters are innovative compact filters with increased filtration surface area to reduce initial pressure drop over the filter and also reduce size of units. All the filters comply with EN 779 to meet the requirements of odor absorption and dust arrestment. Fouled filter information is indicated in the

control panel by standard installed differential pressure switches however pressure transmitter is also available optionally to observe fouling. Filter

sections are designed to ease filter service and changing.

Compressor and Heat Pump Cycle

High efficiency, fully hermetic compressors are used in the packaged type energy recovery units with heat pump. Externally balanced thermostatic expansion valve is used in the unit. The system safety is ensured with low and high pressure pressurestats. The system can work in heating or cooling mode depending on the season selection on the control panel.

◆Control System - - Plug&Pla

Units are equipped with a microprocessor based control system to meet various design needs.Both electrically and electronically control hardware comes with the unit that's why the unit is "Plug and Play". Exchanger monitoring and speed control, filter monitoring, fan monitoring are standard. With the use of optional IAQ, CO2 sensor or constant flow kit, fans regulate automatically according to user demand. Room control panel is supplied where no BMS protocol is demanded. The panel is BMS compatible and can handle various communication protocols like Modbus, Bacnet and Lonworks. Control System is also capable of controlling heating/cooling capacity when units are used with heating/cooling coils.

Rotary Heat Recovery

EROVENT AC series packaged type energy
recovery units with heat pump have high
efficient rotary heat recovery.

Casing & Insulation •

The unit's casing is made up of double skinned high corrosion resistive 200 gr/m² galvanize coated steel. 50 mm thickness and 70kg/m³density of Rockwool insulation between the walls is used for thermal and sound insulation. The case of unit is painted by electrostatic powdered paint. The unit is constructed in sections to ease transportation, mounting and commissioning. Every section has its own basis and transport slots.

Packaged Type Heat Recovery Units With Heat Pump

Packaged Type Heat Recovery Units With Heat Pump

Exhaust and Supply Air Filters •

EPOVENT AC series packaged type heat recovery units with heat pump have standard G class pre-filters for both exhaust and supply air streams. A choice of F class final filters can be prefered optionally. G class pre-filters are washable and secured in rigid frames made of galvanized steel. F class final filters are innovative compact filters with increased filtration surface area to reduce initial pressure drop over the filter and also reduce size of units. All the filters comply with EN 779 to meet the requirements of odor absorption and dust arrestment. Fouled filter information is indicated in the control panel by standard installed differential pressure switches however pressure transmitter is also available optionally to observe fouling. Filter sections are designed to ease filter service and changing.

Heat Recovery Exchanger (Aluminum) EPOVENT AC series packaged type heat recovery units with heat pump have hig efficient aluminum crossflow, plate heat recovery exchangers with Eurovent certification.

Control System Plug&Play

Units are equipped with a microprocessor based control system to meet various design needs. Both electrically and electronically control hardware comes with the unit that's why the unit is 'Plug and Pla\(\varepsilon\) xchanger monitoring and speed control, filter monitoring, fan monitoring are standard. With the use of optional IAQ, CO2 sensor or constant flow kit, fans regulate automatically according to user demand. Room control panel is supplied where no BMS protocol is demanded. The panel is BMS compatible and can handle various communication protocols like Modbus, Bacnet and Lonworks. Control System is also capable of controlling heating/cooling capacity when units are used with heating/cooling coils.



The fans in packaged type energy recovery units with heat pump are equipped with innovative Electronically CommutatedEC motorchnology. EC motors have higher efficiency and simple speed control. Fan blades have high aerodynamic efficient backward curved design. EC motors reduce the energy consumption and increase the energy efficiency of the unit. With EC Fans, maintenance costs are reduced as the fans are directly connected to the motors; the belt and pulley problems are eliminated.

Compressor and Heat Pump Cycle High efficiency, fully hermetic compressors are used in the packaged type heat recovery units with heat pump Externally balanced thermostatic expansion valve is used in the unit. The system safety is ensured with low and high pressure pressurestats. The system can work in heating or cooling mode depending on the season selection on the control panel.

Casing & Insulation

The unit's casing is made up of double skinned high corrosion resistive 200 gr/m² galvanize coated steel.50 mm thickness and 70kg/m³ density of Rockwool insulation between the walls is used for thermal and sound insulation. The case of unit is painted by electrostatic powdered paint. The unit is constructed in sections to ease transportation, mounting and commissioning. Every section has its own basis and transport slots.

Evaporator & Condenser

Copper tube-aluminum fin type and high efficient evaporator and condenser are used. At the inlet of the evaporator, refrigerant distrubitor is used for a uniform distrubition.

Since air velocity is selected as possible lower value for evaporator and condenser, as a result pressure drop on air side is reduced. There is a stainless steel drain pan under the evaporator and condenser. Also, siphon is given with the unit as standard.

Air Handling Units Without Heat Recovery

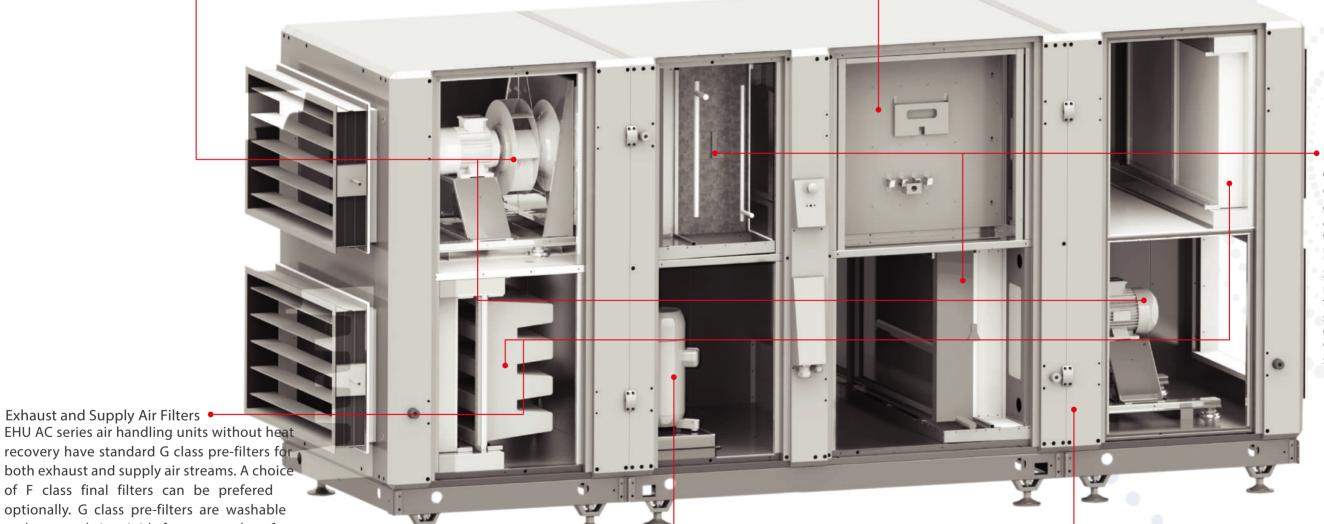
Air Handling Units Without Heat Recovery

Exhaust and Supply Air Fans

The fans in air handling units without heat recovery are equipped with innovative Electronically Commutated motterchnology, EC motors have higher efficiency and simple speed control. Fan blades have high aerodynamic efficient backward curved design. EC motors reduce the energy consumption and increase the energy efficiency of the unit. With EC Fans, maintenance costs are reduced as the fans are directly connected to the motors; the belt and pulley problems are eliminated.

Control System — Plug

Units are equipped with a microprocessor based control system to meet various design needs. Both electrically and electronically control hardware comes with the unit that's why the unit is "Plug and Play". Filter monitoring, fan monitoring, DX system monitoring are standard. With the use of optional IAQ, CO2 sensor or constant flow kit, fans regulate automatically according to user demand. Room control panel is supplied where no BMS protocol is demanded. The panel is BMS compatible and can handle various communication protocols like Modbus, Bacnet and Lonworks. Control System is also capable of controlling heating/cooling capacity when units are used with heating/cooling coils.



Evaporator & Condenser

Copper tube - aluminum fin type and high

evaporator and condenser are used. At the

of the evaporator, refrigerant distributor is used for a uniform distribution.

Since the pressure drops on the air side are reduced, the air speed lower value is selected for evaporator and condenser. There is a stainless steel drain pan under the evaporator and condenser. Also, the collective siphon is given with the unit as

and secured in rigid frames made of galvanized steel. F class final filters are

Exhaust and Supply Air Filters

filter service and changing.

innovative compact filters with increased filtration surface area to reduce initial pressure drop over the filter and also reduce size of units. All the filters comply with EN 779 to meet the requirements of odor absorption and dust arrestment. Fouled filter information is indicated in the control panel by standard installed differential pressure switches however pressure transmitter is also available optionally to observe fouling. Filter sections are designed to ease

Compressor and Heat Pump Cycle ←

High efficiency, fully hermetic compressors are used in the packaged type heat recovery units with heat pump Externally balanced thermostatic expansion valve is used in the unit. The system safety is ensured with low and high pressure pressurestats. The system can work in heating or cooling mode depending on the season selection on the control panel.

Casing & Insulation

The unit's casing is made up of double skinned high corrosion resistive 200 gr/m² galvanize coated steel.50 mm thickness and 70kg/m³ density of Rockwool insulation between the walls is used for thermal and sound insulation. The case of unit is painted by electrostatic powdered paint. The unit is constructed in sections to ease transportation, mounting and commissioning. Every section has its own basis and transport slots.

Heat Recovery Units With Heat Pump

EROVENT AC / EPOVENT AC / EHU AC

In order to ensure indoor air quality in buildings, stale indoor air must be exhausted and conditioned fresh air must be supplied. With the modern approach in energy consumption for HVAC applications, fresh air must be conditioned by consuming minimum electrical and thermal energy. Heat pump systems are available for ERO AC/EPO AC units with very low energy consumption and higher COP than traditional systems to condition fresh air to design temperature. In addition, EHU-AC series units are produced without heat recovery. ERO AC units have the heat pump cycle integrated inside the unit so no additional outdoor units are needed. Because of the high temperature and humidity efficiency of the rotor, compressor powers are minimized. As a result of the humidity transfer of the rotor, the power consumption due to latent heat of the fresh air is also minimized.



After energy and humidity transfer in rotary heat exchanger in between return and supply air, return air passes through condenser in summer times (evaporator in winter times). Thus, last energy lefted in exhaust air is used and COP value of the heat pump reached maximum level.

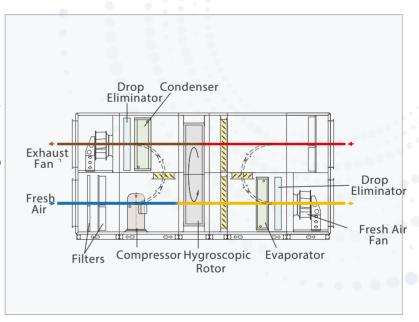
All required sensors and electronic card are supplied with ERO AC unit as standard. Unit checks outdoor air temperature, indoor air temperature, set temperature and season selection; if all values are appropriate to work in free-cooling mode, compressor and rotary heat exhanger is stopped.

If no humidty transfer is required, then EPO AC unit is preferred. Cross-flow heat exchangers with aluminum plates which performs sensible heat transfer are used in EPO AC units. Aftre heat transfer in heat exchanger, required supply air is achieved by heat pump.

After heat transfer in plate heat exchanger in between return and supply air, return air passes through condenser in summer times (evaporator in winter times). Thus, last energy lefted in exhaust air is used and COP value of the heat pump reached maximum level.

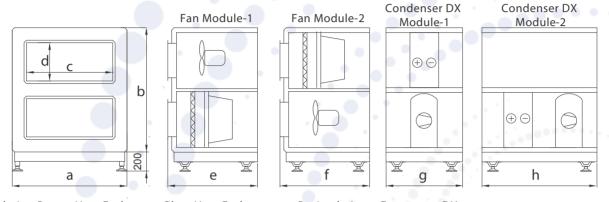
All required sensors and electronic card are supplied with EPO AC unit as standard. Unit checks outdoor air temperature, indoor air temperature, set temperature and season selection; if all values are appropriate to work in free-cooling mode, compressor and rotary heat exhanger is stopped.

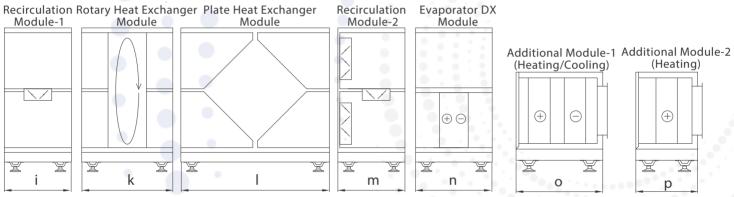
EHU AC units are preferred in areas where operation with 100% fresh air is desired or where fresh air ratio is low.



■ ERO AC / EPO AC / EHU AC Series

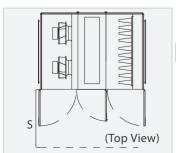
| | ERO AC / EPO AC / EHU AC | | | | | | | |
|-------------------------|--------------------------|------|------|------|-------|-------|-------|--|
| | 030 | 055 | 070 | 090 | 125 | 175 | 225 | |
| Maximum Air Flow m³/h | 3000 | 5500 | 6800 | 8500 | 15300 | 18450 | 25900 | |
| Nominal Voltage V/Hz/Ph | 400/ 50 /3~ | | | | | | | |





| ERO AC/EPO AC/ EHU AC | a | b | cxd | е | f | g | h | i | k | I | m | n | 0 | р |
|--------------------------|------|------|-----------|------|------|------|------|-----|-----|------|-----|-----|-----|-----|
| 030 | 1200 | 1300 | 900x400 | 1115 | 1115 | 800 | 1200 | 700 | 950 | 1550 | 700 | 800 | 825 | 600 |
| 055 | 1200 | 1580 | 900X500 | 1115 | 1115 | 800 | 1200 | 700 | 950 | 1850 | 700 | 800 | 825 | 600 |
| 070 | 1450 | 1580 | 1150x500 | 1115 | 1115 | 800 | 1200 | 700 | 950 | 1880 | 700 | 800 | 825 | 600 |
| 090 | 1700 | 1800 | 1400x600 | 1115 | 1115 | 800 | 1200 | 700 | 950 | 1880 | 700 | 800 | 825 | 600 |
| 125 | 1950 | 2200 | 1650x800 | 1115 | 1115 | 800 | 1200 | 700 | 950 | 2100 | 700 | 800 | 825 | 600 |
| 175 | 2200 | 2450 | 1900x900 | 1115 | 1115 | 800 | 1260 | 700 | 820 | 2300 | 700 | 800 | 825 | 600 |
| 225 | 2450 | 2650 | 2150x1000 | 1215 | 1215 | 1000 | 1260 | 700 | 820 | 2400 | 700 | 850 | 825 | 600 |

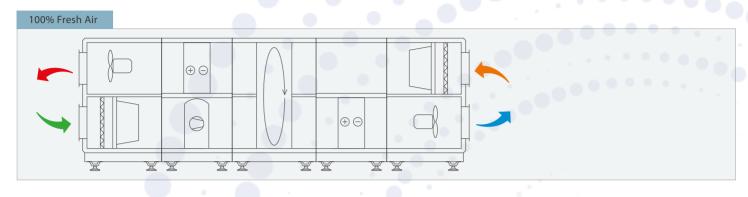
All measurement values are mm.

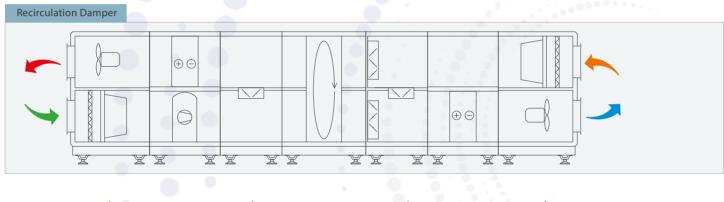


| | ERO AC/EPO AC/EHU AC |
|---|----------------------|----------------------|----------------------|----------------------|
| | 30/55 70/90 | | 125/175 | 225 |
| S | 1000 | 1500 | 2000 | 2500 |

Outdoor Air

ERO AC Series





Note: Configuration options are not limited with the examples given above, more configuration options are available according to demand.

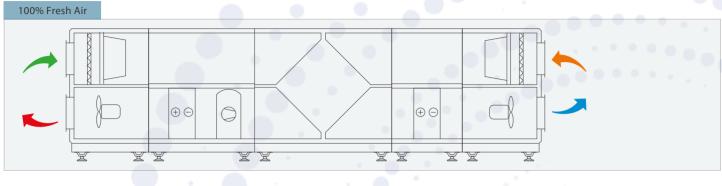
Return Air

Exhaust

Supply Air

Unit Configurations

■ EPO AC Series



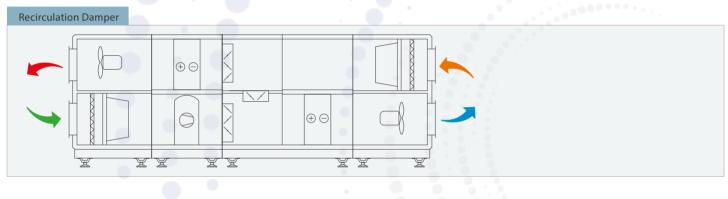


Note: Configuration options are not limited with the examples given above, more configuration options are available according to demand.

Unit Configurations

EHU AC Series







Note: Configuration options are not limited with the examples given above, more configuration options are available according to demand.

Control System

■ EROVENT AC Series

| Automatio | on Options | Control Cards |
|----------------------------------|---------------------------------|--|
| Standard | Optional | Standard |
| OA Temperature Sensor | | ⊗ |
| RA Temperature Sensor | | \odot |
| SA Temperature Sensor | | S |
| SA Fan Control | | \otimes |
| RA Fan Control | | ⊘ |
| On/Off Damper Control | | $egin{array}{c} egin{array}{c} \egin{array}{c} \egin{array}$ |
| Compressor Control | | $egin{array}{c} egin{array}{c} \egin{array}{c} \egin{array}$ |
| 4 Way Control | | $igoremsize{igoriantering}$ |
| Filter Contamination Info (Time) | | \otimes |
| Modbus RTU | | \otimes |
| Web Browser (TCP/IP) | | |
| | Proportional Rotor Control | ⊘ |
| | Proportional Damper Control | |
| | Airflow Control | \otimes |
| | Humidity Control | \otimes |
| | CO2 Control | ∅ |
| | On/Off Heating Coil | ⊗ ⊗ |
| | Proportional Heating Coil | $oldsymbol{arphi}$ |
| | On/Off Cooling Coil | • |
| | Proportional Cooling Coil | \otimes |
| | Electrical Pre-Heater | \otimes |
| | Electrical After-Heater | \otimes |
| | BacNET MSTP | \otimes |
| | Weekly Timer | $egin{array}{c} egin{array}{c} \egin{array}{c} \egin{array}$ |
| | Filter Contamination Info (DPS) | \otimes |

| Con | trol Panel | Control Cards | | |
|--------------|---|---------------|--|--|
| Panel Type | Panel Descriptions | Standard | | |
| Standard-1.1 | Hand Panel 1: Wall-mounted type, IP 65 protection class for only front side of panel, Max:50 m communication ability Hand Panel 2: Magnet type, IP 65 protection class for whole panel, Max:50 m communication ability | ⊗ | | |
| Standard-1.2 | Magnet type, IP 31 protection class, Max:700 m communication ability | \otimes | | |

Control System

■ EPOVENT AC Series

| Automati | on Options | Control Cards |
|----------------------------------|-------------------------------------|---------------|
| Standard | Optional | Standard |
| OA Temperature Sensor | | ⊘ |
| RA Temperature Sensor | | \otimes |
| SA Temperature Sensor | | \otimes |
| SA Fan Control | | \otimes |
| RA Fan Control | | \odot |
| On/Off Damper Control | | \otimes |
| On/Off By-Pass Damper Control | | \otimes |
| Compressor Control | | \otimes |
| 4 Way Control | | \otimes |
| Filter Contamination Info (Time) | | \otimes |
| Modbus RTU | | \odot |
| Web Browser (TCP/IP) | | |
| | Proportional By-Pass Damper Control | \odot |
| | On/Off Mix Damper Control | \otimes |
| | Proportional Mix Damper Control | \odot |
| | Proportional Damper Control | \otimes |
| | Airflow Control | \otimes |
| | Humidity Control | \odot |
| | CO2 Control | \otimes |
| | On/Off Heating Coil | \otimes |
| | Proportional Heating Coil | \otimes |
| | On/Off Cooling Coil | \otimes |
| | Proportional Cooling Coil | \otimes |
| | Electrical Pre-Heater | \otimes |
| | Electrical After-Heater | \otimes |
| | BacNET MSTP | \otimes |
| | Weekly Timer | \otimes |
| | Filter Contamination Info(DPS) | \otimes |

| | Со | ntrol Panel | Control Cards | | |
|------------|----|--|---------------|--|--|
| Panel Type | | Panel Descriptions | Standard | | |
| | | Hand Panel 1: Wall-mounted type, IP 65 protection class for only front side of panel, Max:50 m communication ability Hand Panel 2: Magnet type, IP 65 protection class for whole panel, Max:50 m communication ability | ⊗ | | |
| g- ~g)- | | Magnet type, IP 31 protection class, Max:700 m communication ability | \otimes | | |

Control System

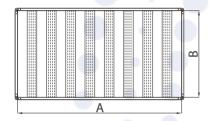
■ EHU AC Series

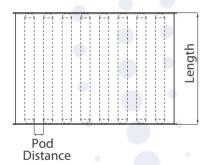
| Automation Options | | Control Cards |
|---------------------------------|---------------------------|---------------|
| Standard | Optional | Standard |
| OA Temperature Sensor | | ⊗ |
| RA Temperature Sensor | | 8 |
| SA Temperature Sensor | | Ø |
| SA Fan Control | | 8 |
| RA Fan Control | | ⊗ ⊗ |
| Filter Contamination Info (Time |) | 8 |
| Compressor Control | | \otimes |
| 4 Way Control | | ⊗ |
| Proportional Damper Contro | | \otimes |
| Modbus RTU | | \otimes |
| Web Browser (TCP/IP) | | \otimes |
| | On/Off Damper Control | \otimes |
| | Airflow Control | \otimes |
| | Humidity Control | \otimes |
| | CO2 Control | \otimes |
| | On/Off Heating Coil | \otimes |
| | Proportional Heating Coil | \otimes |
| | On/Off Cooling Coil | • © |
| | Proportional Cooling Coil | \otimes |
| | Electrical Pre-Heater | 8 |
| | Electrical After-Heater | \otimes |
| | BacNET MSTP | Ø |

| | Control Panel | Control Cards | | |
|------------|--|---------------|--|--|
| Panel Type | Panel Descriptions | Standard | | |
| | Hand Panel 1:Wall-mounted type, IP 65 protection class for only front side of panel, Max:50 m communication ability Hand Panel 2:Magnet type, IP 65 protection class for whole panel, Max:50 m communication ability | ©. | | |
| 6- ng ()- | Magnet type, IP 31 protection class, Max:700 m communication ability | © | | |

Sound Attenuator







| | Α | В |
|-----------------|------|------|
| ERO/EPO/EHU 030 | 800 | 400 |
| ERO/EPO/EHU 055 | 800 | 500 |
| ERO/EPO/EHU 070 | 1050 | 500 |
| ERO/EPO/EHU 090 | 1300 | 600 |
| ERO/EPO/EHU 125 | 1550 | 800 |
| ERO/EPO/EHU 175 | 1800 | 900 |
| ERO/EPO/EHU 225 | 2050 | 1000 |
| ERO/EPO/EHU 275 | 2300 | 1000 |
| ERO/EPO/EHU 300 | 2650 | 1000 |
| ERO/EPO/EHU 400 | 3300 | 1100 |

Characteristics (Pod width 200 mm)

| Length mm | 63 | 125 | 250 | 500 | 1k | 2k | 4k | 8k | Pressure drop coefficient,ß |
|--------------|----|-----|-----|-----|----|----|----|----|-----------------------------------|
| 600 | 3 | 4 | 11 | 16 | 23 | 19 | 14 | 9 | 2,8 |
| 1000 | 4 | 9 | 20 | 30 | 42 | 36 | 23 | 17 | 3,3 |
| 1500 | 5 | 14 | 29 | 44 | 50 | 50 | 35 | 22 | 4,2 |
| 2000 | 8 | 22 | 48 | 50 | 50 | 50 | 48 | 31 | 5 |

^{*}Pod distance 80 mm

| Length mm | 63 | 125 | 250 | 500 | 1k | 2k | 4k | 8k | Pressure drop coefficient,ß |
|--------------|----|-----|-----|-----|----|----|----|----|-----------------------------------|
| 600 | 2 | 5 | 10 | 14 | 20 | 15 | 9 | 7 | 1,6 |
| 1000 | 3 | . 8 | 18 | 27 | 37 | 29 | 19 | 14 | 1,9 |
| 1500 | 5 | 12 | 26 | 40 | 50 | 44 | 27 | 18 | 2,4 |
| 2000 | 6 | 16 | 34 | 50 | 50 | 50 | 33 | 22 | 2,9 |

^{*}Pod distance 100 mm

| | ngth mm | 63 | 125 | 250 | 500 | 1k | 2k | 4k | 8k | Pressure drop coefficient,ß |
|---|------------|----|-----|-----|-----|----|----|----|----|-----------------------------------|
| | 600 | 2 | 4 | 9 | 13 | 17 | 12 | 9 | 6 | 1 |
| 1 | 000 | 3 | 7 | 16 | 25 | 32 | 24 | 16 | 11 | 1,3 |
| 1 | 500 | 4 | 11 | 23 | 36 | 50 | 36 | 22 | 15 | 1,5 |
| 2 | 2000 | 5 | 14 | 31 | 48 | 50 | 47 | 28 | 18 | 1,8 |

^{*}Pod distance 120 mm

Pressure drop of the sound attenuator is calculated with ß, Pressure drop coefficient

$$\triangle P = \beta \times V^2$$

V face velocity (m/s), is calculated by dividing Air Flow (m³/s) to the area of the connected duct spigot.

Face Velocity, V (m / s)=
$$\frac{\text{Air Flow (m}^3/\text{s})}{\text{Spigot Area (m}^2)}$$

| | ERO/EPO/EHU | | | | | | | |
|---|---------------------|-----------|------------|------------|------------|--|--|--|
| | 030 055 070 090 125 | | | | | | | |
| Duct Connection Spigot Dimension mm | 800 x 400 | 800 x 500 | 1050 x 500 | 1300 x 600 | 1550 x 800 | | | |
| Duct Connection Spigot Area m ² | 0.32 | 0.4 | 0.525 | 0.78 | 1.24 | | | |

| | ERO/EPO/EHU | | | | | | | |
|---|-----------------|-------------|-------------|-------------|--|--|--|--|
| | 175 225 300 400 | | | | | | | |
| Duct Connection Spigot Dimension mm | 1800 x 900 | 2050 x 1000 | 2650 x 1000 | 3300 x 1100 | | | | |
| Duct Connection Spigot Area m ² | 1.62 | 2.05 | 2.65 | 3.63 | | | | |

Recirculation Module

Units are designed for 100% fresh air operation. But for some operation, period user can demand for conditioning indoor space

before meeting IAQ demands. For example the period before the conference hall, before the people starts to work in their

offices, before a concert in a concert hall, disco etc.

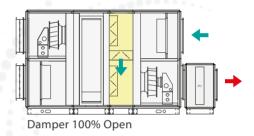
For applications similar to these HVAC installations, by-pass module is designed for each capacity for units. By-Pass module is

controlled with remote control panel between 0-100 % opening.



Damper 100% Open:

The unit operates with 100% of return air. Indoor air is by-passed before enteringthe heat recovery exchanger. By-passed air is conditioned with heating/cooling coils and blown indoors. Only supply air fans and heating/cooling coils are operating in this mode. The rotor and exhaust fans are switched off



Damper Closed:

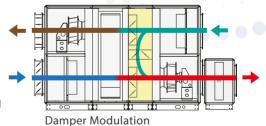
The unit operates with 100% of fresh air. Indoor air is introduced to the heat recovery exchanger to exchange heat and humidity (only in the rotary model) and then exhausted to outdoors.

Fresh air enters the heat recovery exchanger to deliver the heat and humidity of the exhausted air, then supplied indoors after heating/cooling process over the coils. Both supply air and exhaust airfans and the heat recovery exchanger is operating in this mode.



Damper Modulation:

The unit operates with mixture of supply and return air. Some portion of the return air is mixed with fresh air after the heat recovery exchanger and introduces indoors after heating /cooling process over the coils. Both supply air and exhaust air fansand the heat recovery exchanger is operating in this mode, but exhaust air fanspeed is modulated.



Electric Heaters

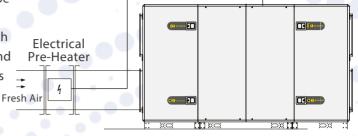


For extreme climates where outdoor air can be lower than (for EROVENT -12°C, for EPOVENT -5°C) air electric heaters are advised to be used with units against freezing in both rotary wheels and aluminum plate heat exchangers. The capacity is

controlled with step according to outdoor air temperature.

Stainless steel resistances are used for heating

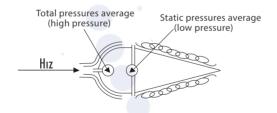
elements. 2 different thermostats are installed to protect the heating elements against overheating. The control system ensures safety by operating the fans for additional 2 minutes even after the unit is turned off to cool down heating elements.



Constant Flow Kit



In HVAC applications constant flow kits are used. Constant flow kit consists of pressure measurement blades to measure the difference between static and total pressure transmitter to calculate air velocity from the pressure difference. The pressure difference between total and static pressure are received from the blades installed to the ducting system and the velocity is calculated with given formula;



Velocity
$$\left(\frac{m}{s}\right) = \frac{K}{k}x\sqrt{P_T - P_S}$$

Air Flow $\left(\frac{m^3}{h}\right) = \frac{K}{k}x\sqrt{P_d}xSx3600$

P=Total Pressure P=Static Pressure S=Duct Section (m P=P-P=Dynamic Pressure Factor of Velocity Calculation K=1

According to the set air flow, Constant Flow Kit regulated the EC fans automatically. Even the filters become contaminated, or the duct pressure drop is higher the user ensures adequate air flow to the system.

Humidifier

Steam humidifiers are available for units. The humidifiers are installed in a separate section with stainless steel drain pan. Standard control turns on or off the humidifier where Close Control Model modulates the capacity between 8% to 100% according to the demand indoors. Standard capacities are designed for

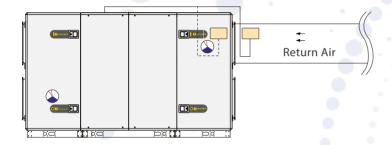
Ventilation on Demand



Ventilation on Demand is available with units by means of Air Quality Sensor, CO² sensor or RH% sensor. Air Quality Sensor measures volatile organic compounds in the air. VOC, volatile organic compounds, is the common name for organic substances suspended in the air like gases or vapors. VOCs include scent and taste particles, tobacco smoke, building chemicals, solvents, disintegrating gases and products of oxidation.

Air Quality Sensor is mounted to the return air duct and is connected to control system. The set point for the desired indoor air quality is set during the installation. According to the demand indoors, units are modulated automatically by the sensor.

Annual energy consumption of the unit is reduced as a result of the modulation, ending in reduction in energy costs.



For ventilation on demand function the sensors (IAQ,CO² or RH%) can be mounted both to the return air duct or to the unit. 5 meters of wiring for powering the sensor and data transfer is delivered with the sensors. The sensor transmits 0-10V output signal according to the set value and the measured value. The signal is received by the control system and both supply and exhaust air fans speed regulates according indoor air demands.

Pressure Gauge



Pressure Gauge is used as an accessory EPG to monitor differential pressure of filters or fans. Ingrid protection is IP54 standard. Pressure Gauge cam measure between 0-500Pa.

Communication



Control System can communicate in modbus protocol that enables to be communicated between the Building Management System and the unit.

In addition to Modbus, control system supports also LonWorks, BACnet protocols.

In addition, if the customer gives approval the units can be monitored remotely by Eneko service department.

General Terms and Conditions of Sale



GENERAL

The sale of all Products of ENEKO shall exclusively be made on the basis of these General Terms and Conditions of Sales. Any other conditions and General Conditions of Purchase of the Buyer are not accepted.



OFFERS

Our offers are non-binding and without obligation. Contracts for delivery and all other agreements (including subsidiary agreements) as well as declarations of our representatives shall only become legally binding for us after written confirmation.

We do not render planning service. Proposals made and information provided by our representatives shall be non-binding. Illustrations, drawings, dimensions and weights or other performance data shall only be binding if this is expressly agreed in writing.



TERMS OF ORDER

Purchase orders shall be sent to ENEKO in written form and shall be non-binding unless they are accepted by written confirmation (order confirmation) from ENEKO. Each order shall include properly identified Products ordered and relevant shipping dates.

PRICE OF THE GOODS

Prices are net Ex Works according to current Incoterms unless stated otherwise and do not include any kind of taxes.

Prices are valid at the date of delivery will be applied. We reserve the right to adjust prices for confirmed orders as well to reflect any increase in our costs for any reason beyond our control like force majeure, shortage of primary material or labor strikes, official orders, transportation or similar problems. In this case, a new price agreement shall be required for higher rates. If such an agreement is not made, we shall be entitled to withdraw from the contract by written notice within 15 days.

TERMS OF PAYMENT

Payments shall be carried out according to the contractual terms as defined and set forth in the order confirmation. If the payment conditions have not been agreed upon conclusion of the contract, the payment terms and payment dates specified in our invoices shall be binding. Deadlines for discounts and periods allowed for payment shall begin to run upon receipt of the invoice. Payments by draft, bills of Exchange or anyway extended payments shall mean neither credit novation, nor prejudice to the Retention of Title agreement, nor to territorial competence. If buyer fails to make payment by due date, we are entitled to charge the buyer with a relevant interest on the unpaid amount.

TERMS OF DELIVERY

Delivery time information is only approximate. We shall only be in default if the performance is due and a written demand for payment was issued. Delivery day is the day of dispatch Ex Works. We shall also not be liable with regard to bindingly agreed periods and dates in the event of delays an delivery and of performance due to force majeure and events which considerably complicate or make delivery impossible not only temporarily-strike lockout, breakdown, delay in supply with important raw and auxiliary materials even if the delay occurs at our supplier, in particular. These delays entitle us to postpone delivery for the period of the impediment plus a reasonable start-up period or to withdraw from the contract as a whole or in part. If delivery time is extended or we are released from our delivery commitment, the buyer may not derive a claim for damages from it. However, we may only rely on the circumstances mentioned if we notify the buyer immediately. We shall be entitled to make part deliveries. Any part delivery shall be considered as independent transaction. In case of default, our liability is limited to contract-typical foreseeable damage.

General Terms and Conditions of Sale

SHIPMENT

Shipment is made for the buyer's account. Mode of shipment and shipping route, transport and packaging and other securities respectively shall be at our choice. We shall be entitled, however, not obliged to insure deliveries in the name and for account of the buyer. Risk passes to the buyer when shipment is handed over to the person performing the transport or left our Works for shipment. If shipment is delayed upon buyer's request, risk passes to the buyer with the ready for shipment note. If ordered goods are rejected after the ready for shipment note, we shall be entitled to request payment and store the goods at buyer's expense. Discharge of the goods is made at buyer's expense.

RETENTION OF TITLE

In any event ENEKO shall retain full ownership of all materials supplied whilst the payment conditions of the entire amount have not been complied with, said materials may be removed from the customer at our request. Should the customer be declared bankrupt or insolvent and has not made paid the entire amount of payments. ENEKO shall be entitled to recover the goods. ENEKO may interrupt the supply without incurring any liability whatsoever if he had notice of or became aware of a decrease in the creditworthiness of the purchaser or if any of the existing negotiable instruments or debts were not properly complied with, shall result as being unpaid and protested.



ENEKO Products are under warranty (defect in material or workmanship) for 2 years from the date of sale reflected on the invoice. Under this warranty, ENEKO is under the obligation to replace the part requested under warranty.

The followings are excluded from ENEKO warranty:

- Normal wear and tear
- Defective assembly or handling
- Third party compensation

Parts the subject of a claim shall be sent to our warehouse as carriage paid with relevant report completely filled in, wherein the parts shall be subjected to analysis.

LIABILITY

ENEKO, for any losses/damages, shall only be responsible within the limits of the law. Owing to basic obligations undertaken by simple negligence, if the contract is violated, ENEKO's liability shall be limited to compensate for losses which are emerged specific and predictable. ENEKO shall not carry any responsibility in case of a single negligence in breach of non-essential contractual obligations.



PROPERTY RIGHTS

The purchaser in no event and under no circumstances whatsoever shall publish or use the trademark, trade name or logo of ENEKO without a prior written permission.



GOVERNING LAW AND JURISDICTION

This agreement shall be governed with all aspects of the Turkish Law. The courts of Izmir/Turkey shall have an exclusive jurisdiction to adjudicate any dispute arising under or in connection with this agreement.



Weil gute Luft nicht selbstverständlich ist, arbeiten wir dafür.